

Work Order ID 72258

Wednesday, July 20, 2011 11:19:15 AM



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Item ID: D3662-1	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Crossbolt Spacer					
Start Date: 7/20/2011	Start Qty: 6.00		Cust Item ID:		
Required Date: 7/20/2011	Req'd Qty: 6.00		Customer:		
Reference:					

Approvals:	Process Plan: <u>MF</u>	Date: <u>11-07-20</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3662	Rev A								
100	<i>Mannel</i> Hardinge CNC LATHE SMALL	0.00	<i>SA</i>	<i>11/7/20</i>		<i>6</i>			
	Memo	0.00							
Hardinge	Machine as per Folio FA720								
Hardinge CNC Lathe Small									
110	QC2- Inspect parts off machine FAI/FAIB	0.00	<i>SA</i>	<i>11/7/20</i>		<i>6</i>			
	Memo	0.00							
QC									
Quality Control									
120	QC8- Inspect parts - second check	0.00	<i>SA</i>	<i>11/7/20</i>		<i>6</i>			
	Memo	0.00							
QC									
Quality Control									

Re 11.7.20

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Item ID: D3662-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Crossbolt Spacer

Start Date: 7/20/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 7/20/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location *LG*

0.00



Packaging

Memo

0.00

Packaging

STOCK IN SKIDTUBE CELL

BE 6 11/07/20

140

QC21- Final Inspection - Work Order Release

0.00



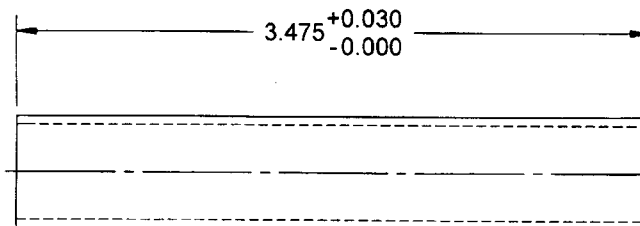
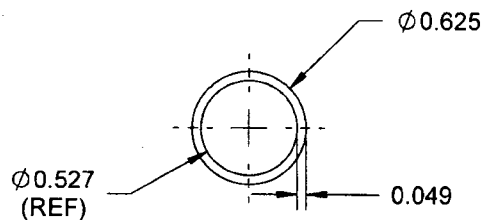
QC

Memo

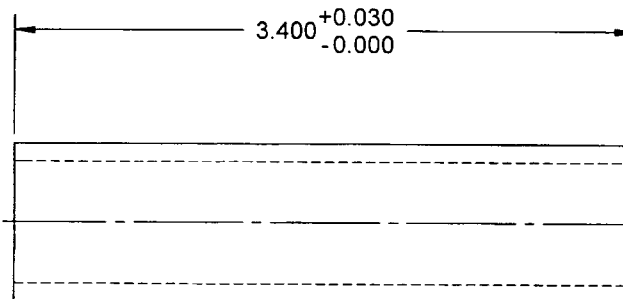
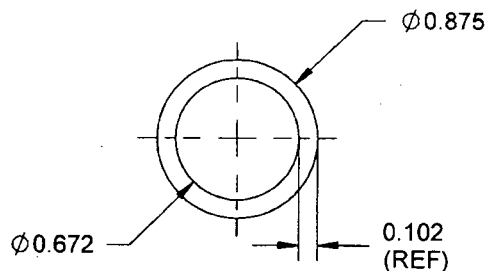
0.00

Quality Control

*11/7/20**MF 11-07-20*



D3662-1 CROSS BOLT SPACER



D3662-3 CROSS BOLT SPACER

NOTES:

1) MATERIAL:

D3662-1 - ALUMINUM 6061-T6/T62
TUBING PER WW-T-700/6 OR AMS 4080/4082

OR QQ-A-200/8 OR QQ-A-225/8

(REF. DART MATERIAL SPEC. M6061T6T0.625W0.49)

D3662-3 - ALUMINUM 6061-T6 (OR 6061-T651/T6510/T6511/T62)

ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)

OR PER AMS-QQ-A-200/8 (OR AMS 4160)

(REF. DART MATERIAL SPEC. M6061T6RX.XXX)

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: D3662-1 - 0.03 LBS

D3662-3 - 0.08 LBS

RELEASED
67.11.22

A	NEW ISSUE	PH	07.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3662	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		CROSS BOLT SPACER	1:1
DATE	07.04.20	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	